



Material - ASME SB-148 C95500

Standard Specification for Aluminum-Bronze Sand Casting

Group - Non-Ferrous Copper Alloy

Sub Group - ASME SB-148 Aluminum-Bronze Sand Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	10.000 - 11.500	As-Cast or Solution Annealing or Annealing	
Iron	Fe %	3.000 - 5.000		
Manganese	Mn %	3.500 max.		
Ni + Co	Ni% + Co%	3.000 - 5.500		
Copper	Cu %	78.000 min.		
-	-			
-	-	-		
-	-	-		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	620 - 760
-	-		Yield Strength in Mpa	275 - 415
-	-	-	Elongation in %	5 - 6
-	-	-	Reduction of Area in %	-
-	-		Hardness in HB	190 - 200
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
C95500	UNS	USA	Rod, Bar, Tube and Shapes	
B148 C95500	ASTM	USA	Casting	
B30 C95500	ASTM	USA	Ingot and Casting	
B271 C95500	ASTM	USA	Casting	
SB-505 C95500	ASME	USA	Casting	
CA955	SAE	USA	Casting	
C95500	SAE	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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